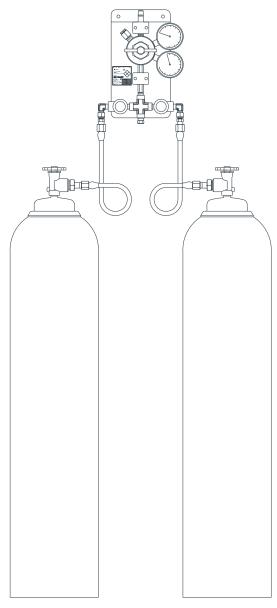




## **EQUIPMENT CATALOG**

Industrial Manual Changeover Station For 3000 PSIG Cylinders



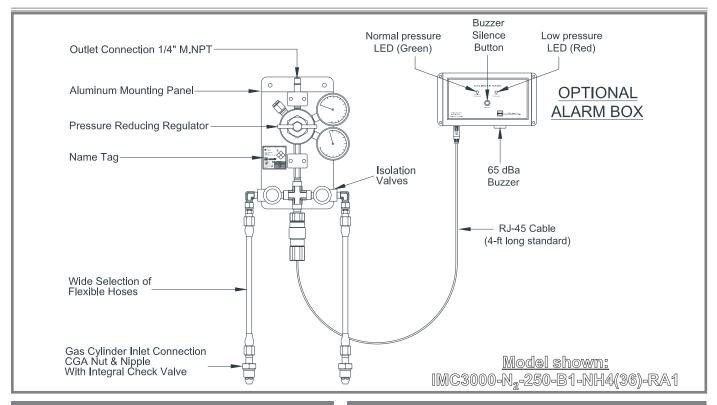




# INDUSTRIAL MANUAL CHANGEOVER STATION

IMC3000

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#### DESCRIPTION

The IMC3000 Series Industrial Manual Changeover Stations allow manual switching between a primary cylinder and a reserve cylinder. By closing the depleted cylinders isolation valve and opening the reserve (full) isolation valve, you perform cylinder changeouts without gas supply interruption. The check valves in the flexible hoses prevent back flow from the full to the empty cylinder. The optional remote alarm will provide an audible and visual warning when a cylinder is near depletion.

#### **Optional alarm**

The optional remote alarm indicates the pressure status of each cylinder bank (green LED for normal pressure and red LED for low pressure). The red LEDs along with a built-in buzzer indicate when the cylinder bank is depleted and needs to be changed.

#### STANDARD FEATURES

- ☐ **Wide selection of regulators and hoses -** Customized equipment to suit any application
- ☐ **Mounting panel -** Professional look, easy Installation
- □ Integral check valve on the flexible hoses Prevents gas from cascading to the empty cylinder during cylinder changeouts
- ☐ Isolation valve on each inlet

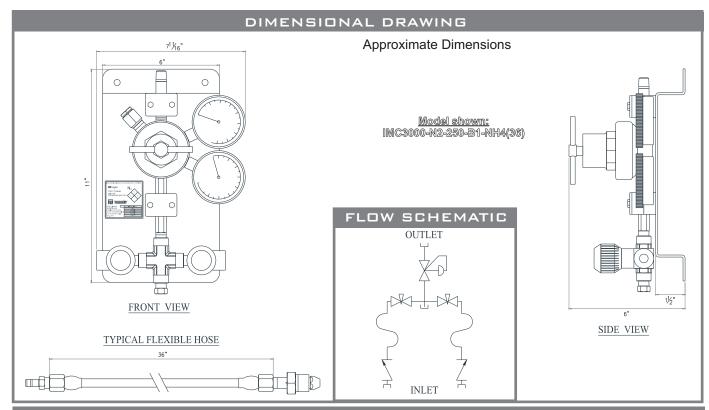
IMC3000 -			-			•	]-[	
Series	Fluid		Outlet Pressure	Regulator		Flexible Hoses	(	Options
	□ Air □ Argon □ Nitrogen □ Helium □ Hydrogen □ Oxygen □ Carbon Dioxide	= Air = Ar = $N_2$ = He = $H_2$ = $O_2$ = $O_2$	Standard Ranges (in psig)    0-120 = 120    0-250 = 250	□ Brass = Single-Stage (Standard Regula	B1 tor)	□ Thermoplastic (Nylon) = NH- Steel Fittings 1/4" □ Teflon Innercore, SS Braid,= TH4 Brass Fittings 1/4" □ Stainless Steel Innercore, = SH- Overbraid & Fittings 1/4"	4	□ Standard Alarm = RA1 □ Hazardous = RA1(E





## INDUSTRIAL MANUAL CHANGEOVER STATIONS IMC3000 SERIES TECHNICAL SPECIFICATIONS

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#### STANDARD SPECIFICATIONS AND MATERIALS OF CONSTRUCTION

### Model IMC3000 Series Brass construction

Maximum inlet pressure	3000 psig	
Outlet pressure range	See part number matrix	
Inlet connection fitting	Gas related brass	
	CGA nut & nipple	
Gas service outlet connection	1/4" M.NPT	
Operating temperature	-40°F to 140°F	
Pressure gauge dial & material	2-1/2"-dial, brass	
Fitting size & material	1/4" NPS, brass	
Pressure regulator		
Body	Forged Brass Body	
Filter	25-micron Bronze Capsule	
Seats	PTFE .	
Vent & isolation valves		
Body	Forged Brass Body	
Seats	Teflon PTFE	
Stem	Stainless Steel	



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